

Split

Work Order ID 138043-1

Wednesday, October 21, 2015 10:55:22 AM

138043

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Item ID: D5208-041

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Blanking Plate Assembly

Stop *NS2*

Start Date: 10/14/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/14/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date: 10.21

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D5208

B

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
30
9-89

DEC 03 2015

120

0.00

120

Small Fab

Memo

0.00

Small Fab

1- TAKE ONE D5208-1, ONE D5208-3 AND DIMPLE AS PER DWG (SEE NOTE 8)

2- INSTALL RIVETS AND NUT PLATE AS PER DWG

3- ASSEMBLE AS PER DWG

DAS
30
9-89

DEC 03 2015

Work Order ID 138043

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Item ID: D5208-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Blanking Plate Assembly
Start Date: 10/14/2015 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 10/14/2015 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				1			38 3-89 8-89 DEC 04 2015
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <u>3158</u> Memo	0.00 0.00							DEC 07 2015
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							DEC 07 2015 ME 15-12-09

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D5208-041

Required Date: 10/14/2015

Required Qty: 4.00

Comments: IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM IPP
REV:B 15.05.28 AS PER DWG REV.A DD VERF:JLM IPP REV:C
15.06.22 AS PER DWG REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5208-1 *D5208-1* Blanking Plate		Manufactured	No				Each	2.0000		8 12	DAS 30 9-89	DEC 03 2015	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA	134890			2	B 137634 (12)				
								2					
D5208-3 *D5208-3* Guide		Manufactured	No				Each	1.0000		8 12	DAS 30 9-89	DEC 03 2015	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST152	134904			1	B 137662 (12)				
								1					
FM5001-050 *FM5001-050* Anchor Nut, Floating		Purchased	No				Each	6.0000		4 6			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				st552	m132534			6	M 133717				
								6					
LN9038-0526 *I N9038-0526* SCREW		Purchased	No				Each	63.0000		5x + 6			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				st555				63					
					m132434			3					
					m133094			60					

Picklist Print

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Work Order ID: 138043

Parent Item: D5208-041

Parent Item Name: Blanking Plate Assembly

138043

D5208-041

Start Date: 10/14/2015

Required Date: 10/14/2015

Start Qty: 4.00

Required Qty: 4.00

MS20427M3-3

Purchased

No

Each

289.0000

8

DAS
30
9-89

DEC 03 2015

MS20427M3-3

Rivet

**

Location

Loc Qty

Loc Code

GA

289

m129864

7

m132256

282

Each

2,107.000

8

DAS
30
9-89

DEC 03 2015

MS20615-3M3

Purchased

No

MS20615-3M3

RIVET

**

Location

Loc Qty

Loc Code

GA

2107

124859

2103

m131340

4

Each

5,044.000

4

DAS
30
9-89

DEC 03 2015

NAS1149C0332R

Purchased

No

NAS1149C0332R

WASHER

**

Location

Loc Qty

Loc Code

FP001

1004

m132930

1004

FP01

1347

m133284

1347

GA

441

m133284

441

ST271

2252

m133284

2252

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Shop Packet Print

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